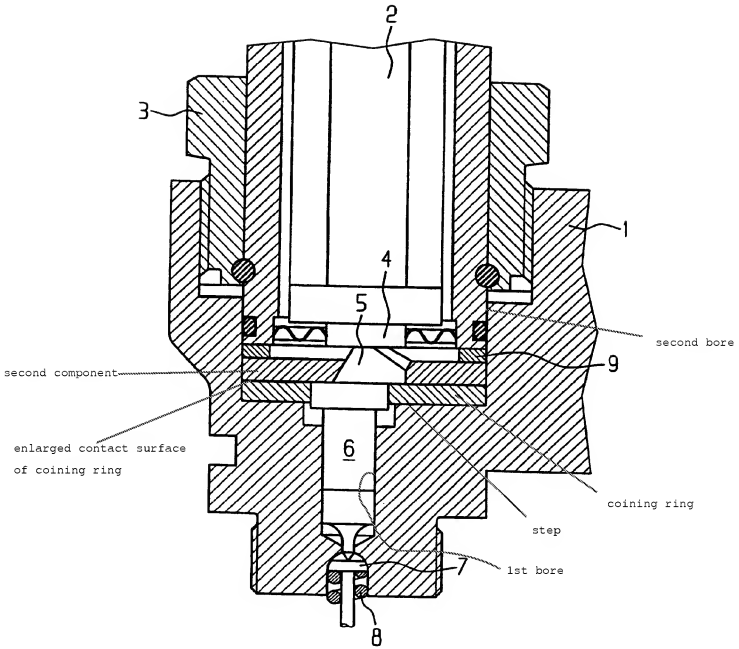
2
3
1
4
5
second bore
9
second component
enlarged contact surface
of coining ring
6
coining ring
step
7
1st bore
8

Figure 1